

STROMBERG® CARBURETTORS

SPARE PARTS SCHEDULE

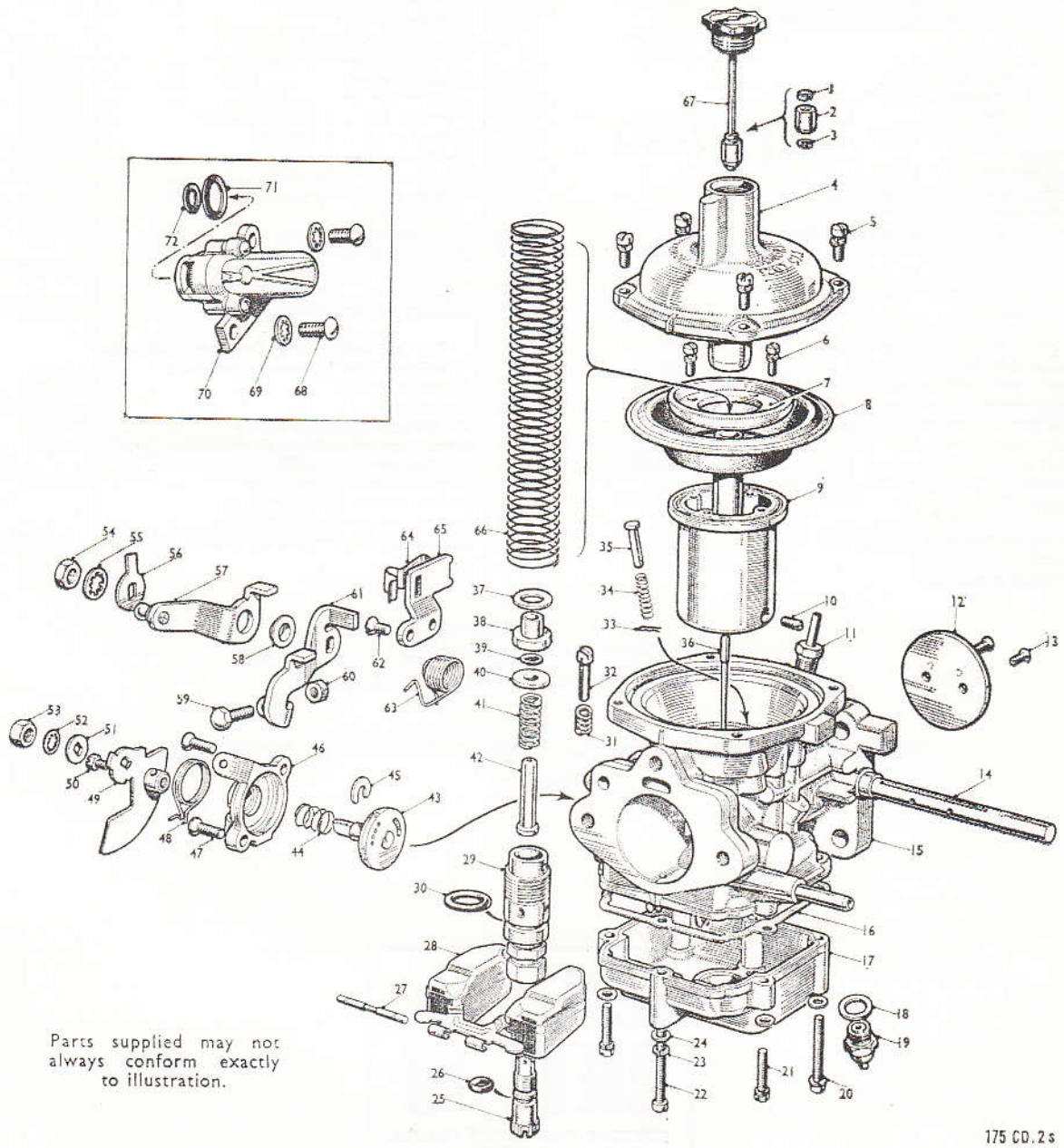
SAAB

MODEL 99

2-litre B20

1972-

Carburettor	Zenith Ref.	SAAB Ref.
175 CD-2S	3557	835261
	3655	835640



Parts supplied may not always conform exactly to illustration.

175 CD.2s

STANDARD SETTING :

MISAB

Carb. Ref.	Metering Needle	Air Valve Return Spring	Needle Valve	Fast-Idle Interconnection Setting	Float Height
3557	B.21890/BIBR	B.18339/Red	B.20785/2-0	.040" between screw and cam profile with throttle set for normal idle	16.5 m.m.
3655	B.24038/BIDS	B.18339/Red	B.20785/2.0		

(Continued overleaf)

Sheet Ref.: SL.449

SPARE PARTS SCHEDULE (for carb. ref. 3557)

Ref.	Description	Part No.	Ref.	Description	Part No.
1-3	See Ref. 67 ...		36	Metering needle ...	B.21890/BIBR
4	Cover for suction chamber...	B.18684	37	Washer for bushing for jet orifice ...	019664
5	Screw and spring washer fixing cover (4 off) ...	019654	38	Bushing for jet orifice ...	B.20979
6	Screw fixing retaining ring (4 off) ...	B.18008	39	"O" ring* ...	
	Retaining ring (not shown) ...	B.17385	40	Washer for "O" ring... ..	B.20980
7	Sealing ring for diaphragm ...	B.17386	41	Spring for jet orifice... ..	B.17894
8	Diaphragm ...	B.19420	42	Jet orifice ...	B.22266
9	Air valve, shaft and diaphragm assy. (includes items 6, retaining ring, 7 and 8) ...	B.21810	43-46	See Starter assembly ...	
		019673	47	Screw for starter assembly (2 off) ...	B.18696
10	Locking screw for metering needle ...	B.19548		Shakeproof washer (2 off) (not shown) ...	L.1402
11	Ignition adapter ...	019608		Starter assembled complete ...	B.21887
12	Throttle ...	010351	48-53	See starter assembly ...	
13	Screw fixing do. (2 off) ...	B.18032	54	Nut for throttle spindle ...	L.1475
	Throttle spindle seal (2 off) (not shown) ...	B.19556	55	Washer for do.* ...	
14	Throttle spindle ...		56-58	Inclusive not used	
15	Not serviced separately			Spacing washer (not shown) ...	05660
16	Gasket for floatchamber* ...	B.16506	59	Fast-idle screw ...	B.17562
17	Floatchamber ...		60	Locknut for do. ...	019480
18	Washer for needle valve* ... 1.6 m.m.	{ B.21344 ‡	61	Throttle stop and fast-idle lever ...	B.18124
19	Needle valve ... 2.0 m.m.		62	Screw for control bracket ...	B.15346
20	See item 22		63	Throttle return spring ...	B.17941
21	Screw and spring washer fixing float-chamber (2 off) (short) ...	B.19225	64	Clip for control bracket ...	B.17626
22	Screw and spring washer fixing float-chamber (4 off) (long) ...	B.19224	65	Starter control bracket assembled with clip ...	B.17088
23-24	Not used		66	Air valve return spring ...	B.18339
25	Orifice adjusting screw (includes item 26) ...	019926	67	Damper assembly (includes items 1, 2 and 3) ...	B.18508
26	"O" ring for do.* ...	B.21016	68-72	Not used	
	By-pass valve assy. (not shown) ...	B.18824		Carburetter assembled complete ...	3557
	Gasket for do. (not shown) ...	B.19225	For carburetter reference 3655 substitute the following details:		
	Screw and washer fixing do. (not shown) ...	B.18822	14	Throttle spindle ...	B.23830
	Countersunk screw (not shown) ...	B.19371	36	Metering Needle ...	B.24038/B.1DS
	Shakeproof washer (not shown) ...	B.18613		Starter assembled complete ...	B.24046
27	Float fulcrum pin ...	B.19470	68	Screw for temperature compensator (2 off) ...	09200
28	Float and arm ...	B.17406	69	Washer for do. (2 off)* ...	
29	Bushing retaining screw (includes item 30) ...		70	Temperature compensator ...	B.19657
30	"O" ring for do.* ...	019508	71	Sealing washer (outer)* ...	
31	Spring for throttle stop screw ...	019532	72	Sealing washer (inner)* ...	
32	Throttle stop screw ...			Carburetter assembled complete ...	3655
33-35	Inclusive not used		Prices on application		

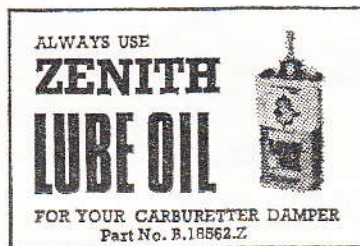
SERVICED BY:—

* Gasket Pack No. 235 (3557) Gasket Pack 242 (3655)

‡ Needle Valve Pack "AZ", Part No. B.21344

FOR SERVICE INFORMATION ON THIS CARBURETTER REFER TO BULLETIN SB.216/216A

PRICE 5p



Issued by THE ZENITH CARBURETTER CO. LTD.
HONEYPOT LANE, STANMORE, MIDDLESEX, HA7 1EG.

Manufacturers of Zenith, Solex and Stromberg Carburetters